



## EDM Series Oils

Dyna-Plex 21C<sup>®</sup> EDM Series Oils are high-flash-point, low-viscosity EDM fluids. Because they are highly refined, Dyna-Plex 21C EDM Series Oils exhibit excellent oxidation resistance, a key requirement for effective performance and long service life. The low viscosity ensures efficient filtration and the rapid settling of metallic and carbon particles. The high quality of Dyna-Plex 21C EDM Series Oils minimizes skin irritations and the potential for dermatitis.

<u>PROPERTY</u>	<u>EDM PLUS OIL</u>	<u>EDM OIL</u>
API Gravity @ 60°F	43.0	36.0
Relative Density at 60°F	0.811	0.845
Flash Point (COC), °F, min.	240°F	250°F
Viscosity @ 40°C, (cSt)	2.5	4.5
Pour Point, °F, min.	-4°F	-5°F
Dielectric Strength, kV	32	27